INTERNATIONAL SEARCH REPORT

International Application No PCT/US2005/009813

A CLASS	AIPIGATION OF CHARLES		7 * * * * * * * * * * * * * * * * * * *	
A. ULAGO	B01D46/52 B01D46/24			
According	to International Patent Classification (IPC) or to both national classification	ication and IPC		
	S SEARCHED			
	documentation searched (classification system followed by classifica B01D			
	ation searched other than minimum documentation to the extent that			
	data base consulted during the international search (name of data botternal, WPI Data, PAJ	ase and, where practical, search t	lerms used)	
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT			
Category °	Citation of document, with indication, where appropriate, of the re-	elevant passages	Relevant to claim No.	
X	US 5 795 361 A (LANIER, JR. ET A 18 August 1998 (1998-08-18) column 1, line 64 - column 2, li column 3, line 51 - column 4, li figures	1-20		
X	EP 0 726 389 A (FILTERWERK MANN GMBH) 14 August 1996 (1996-08-14 column 3, line 28 - line 54 figure 2	1-20		
A	WO 03/084641 A (DONALDSON COMPAN 16 October 2003 (2003-10-16) cited in the application the whole document	1-18		
Furth	her documents are listed in the continuation of box C.	X Patent family members a		
		X atent lanning members of	are listed in annex.	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but		 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family 		
Date of the a	actual completion of the international search	Date of mailing of the internati	<u> </u>	
16	0 August 2005		30. 11. 200 5.	
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer Hilt, D		

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Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-20
Remark on Protest The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-20

An air filter comprising:
- a z-filter media pack comprising fluted media secured to facing media;
- a preform having a portion circumscribing the media pack; the preform including a housing seal support portion;
- a housing seal arrangement.

2. claim: 21

A method of making an air filter cartridge; the method including steps of:

- coiling a media arrangement comprisng a fluted sheet secured to a facing sheet to form a media pack having the facing sheet directed to an outside; and,

- inserting the media pack into a preform having a core including a blade positioned to become inserted into the media pack during the step of inserting.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No PCT/US2005/009813

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
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EP 0726389	Α	14-08-1996	BR DE ES	9600553 A 19539463 A1 2118649 T3	30-12-1997 22-08-1996 16-09-1998
WO 03084641	A .	16-10-2003	AU CA CN EP JP US US	2003226234 A1 2480740 A1 1652859 A 1494785 A2 2005521554 T 2003217534 A1 2005022484 A1	20-10-2003 16-10-2003 10-08-2005 12-01-2005 21-07-2005 27-11-2003 03-02-2005